

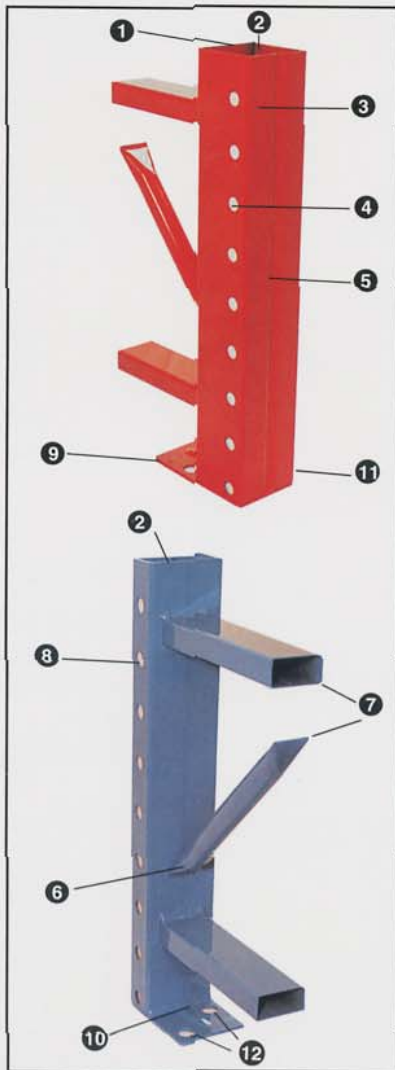
*The Rack That Lasts*



SK2500

## Why Steel King Bolted Tubular Pallet Rack

Steel King's SK2500 series is designed to meet a variety of heavy-duty applications, at competitive prices. Columns are made of high-strength (55,000 psi minimum) steel and have up to 44-times more resistance to torsional fork truck impacts as open-back, roll-formed columns. This increased abuse resistance means longer service life for your rack. Each SK2500 component is designed to lower long-term costs, as well as improve safety and strength. Take a look the design advantages:



### SK2500 Features

1. Continuously welded, all tubular construction
2. Column size variety:  
3" or 4" wide  
1-5/8" or 3" deep
3. Solid column face
4. Connection holes on sides, not corners, of column
5. Formed column ridge
6. Full horizontal welds
7. Full horizontal & diagonal bracing; closed tubular sections
8. Accessory holes
9. Heavy 10-gauge footpads, welded to each column
10. Footpad ridge
11. Flush footpads
12. Multiple "offset" anchor holes

### SK2500 Benefits

1. More durable; safer, less upkeep
2. Meets capacity & durability needs
3. More steel = stronger
4. Minimum loss of column strength
5. Increased column rigidity
6. Increased impact resistance
7. Increased frame strength
8. Easy customization
9. Disperses floor loads, increases stability
10. Easy "shim" nesting
11. Easy "floor beam" seating
12. Easy anchor attachment & reanchoring

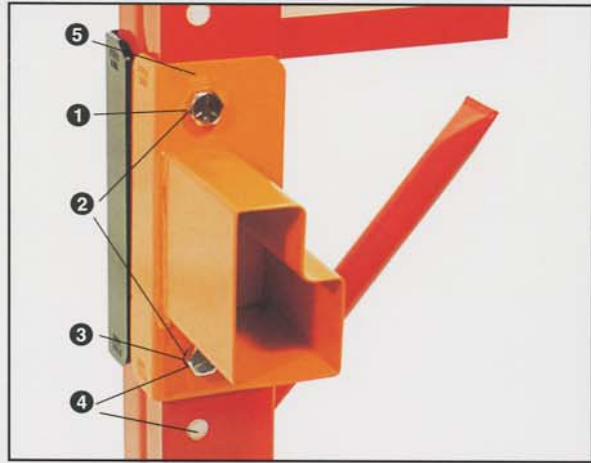
**An Upright That Stands Up To Everyday Use**

### Connector Features

1. Bolted beam connection
2. Bolts, "2" per beam end
3. Grade-5 hardware
4. Adjustability, 2 inches
5. Heavy 5-gauge wrap-around connector plate

### Connector Benefits

1. Strong, secure and yet, adjustable
2. Greater moment capacity
3. Greater shear strength
4. Better space utilization
5. Greater moment resistance



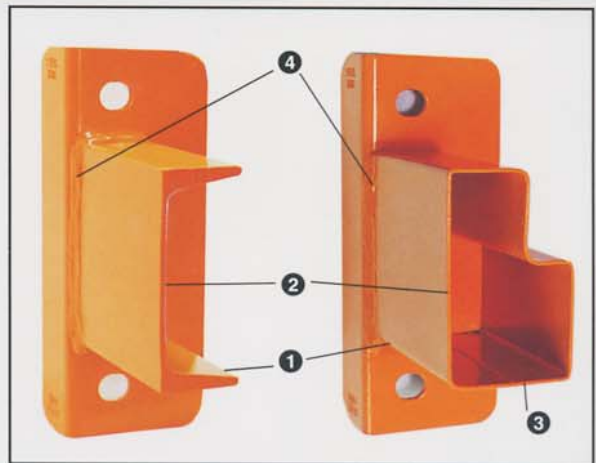
### The Right Connections

### Beam Features

1. Available in step or structural channel
2. High strength steel... 55,000 psi min. (step) 50,000 psi min. (channel)
3. Continuously welded, one-piece & seamless
4. Full vertical fillet weld

### Beam Benefits

1. Ability to match needs
2. Superior strength, rigidity & durability
3. No ledge to catch pallets, trap dirt or debris... Sanitary & less upkeep
4. Stronger than spot welds



### Beams For Every Need

### Other Features & Benefits

1. All capacities per R.M.I. specifications
2. Safety factors: Uprights = 1.92:1 Beams = 1.67:1
3. Modular design...easily expandable and adaptable
4. Full range of standard sizes and capacities
5. Installs easily by your personnel or our crews
6. Economical to purchase and maintain
7. Multiple plant locations mean fast delivery & lower freight costs
8. Quality enamel finish... durable... good looking
9. Over 20 standard colors at no charge



*Special Protective Packaging...  
Protects Finish... Reduces Freight Damage*

### Other Advantages

## Applications

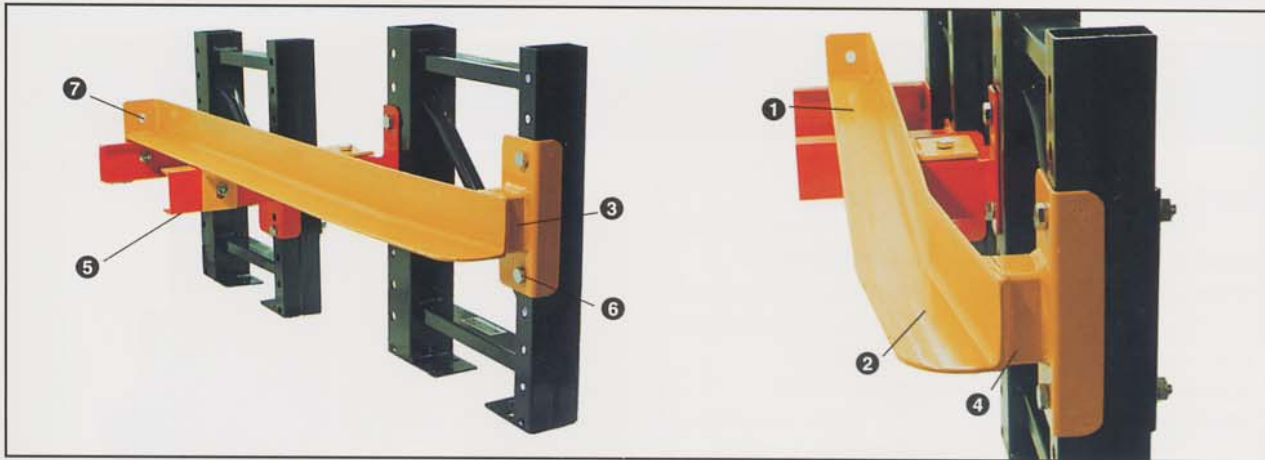
Durable, low maintenance frames, and high strength connections make the SK2500 series a popular and logical choice for a wide variety of storage rack configurations, including:

Selective  
Pallet Flow  
Rack Building

Double Deep  
Drive-in  
Carpel

Push Back  
Drive-thru  
Boat Storage

Take a look at some of the features which make SK2500 the ultimate choice for drive-in or drive-thru racks:



### SK2500 Drive-in/Drive-Thru Features

1. Structural angle load rails
2. Flared load rail ends
3. Space Saver Arms
4. Non-protruding front arm
5. Structural channel interior tie beams
6. Bolted connections, 2" adjustability
7. Welded Pallet Stop

### SK2500 Drive-In/Drive-Thru Benefits

1. Positive guidance for load/pallet, extra durability.
2. Increases opening width; decreases handling time.
3. Decreases loss of space; can increase storage levels.
4. Welded front arm doesn't extend into aisle; safer.
5. Rugged & durable supporting members.
6. Greater strength, with ability to meet future needs.
7. Retains Load

Call today for more details!

Your Steel King Distributor:

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